## Acta Crystallographica Section E

## Structure Reports

Online
ISSN 1600-5368

## 1-Hydroxycyclohexanecarboxylic acid

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Received 14 August 2007; accepted 20 September 2007
Key indicators: single-crystal X-ray study; $T=153 \mathrm{~K}$; mean $\sigma(\mathrm{C}-\mathrm{C})=0.002 \AA$; $R$ factor $=0.032 ; w R$ factor $=0.082$; data-to-parameter ratio $=13.0$.

The title compound, $\mathrm{C}_{7} \mathrm{H}_{12} \mathrm{O}_{3}$, was synthesized as an intermediate for the synthesis of the selective broad-spectrum nonsystemic acaricide spirodiclofen (trade name Envidor). The cyclohexane ring adopts a chair conformation. The molecules pack in layers, with $\mathrm{O}-\mathrm{H} \cdots \mathrm{O}$ hydrogen bonds connecting the layers on one side and only van der Waals interactions on the other side.

## Related literature

For the biological activity of the title compound, see: Thomas et al. (2003). For a similar structure, see: Abell et al. (1988).


## Experimental

Crystal data

$$
\begin{aligned}
& \mathrm{C}_{7} \mathrm{H}_{12} \mathrm{O}_{3} \\
& M_{r}=144.17
\end{aligned}
$$

$$
\text { Monoclinic, } P 2_{1_{1}} / c
$$

$$
a=11.790(2) \AA
$$

$$
\begin{aligned}
& b=6.7956(14) \AA \\
& c=9.6100(19) \AA \\
& \beta=104.97(3)^{\circ} \AA \\
& V=743.8(3) \AA^{3} \\
& Z=4
\end{aligned}
$$

Data collection

Rigaku R-AXIS RAPID IP area-detector diffractometer
Absorption correction: multi-scan (ABSCOR; Higashi, 1995)
$T_{\text {min }}=0.917, T_{\text {max }}=0.991$

## Refinement

$R\left[F^{2}>2 \sigma\left(F^{2}\right)\right]=0.032$
$w R\left(F^{2}\right)=0.082$
$S=1.08$
1303 reflections
100 parameters

Mo $K \alpha$ radiation $\mu=0.10 \mathrm{~mm}^{-1}$
$T=153$ (2) K
$0.24 \times 0.13 \times 0.09 \mathrm{~mm}$

> 5504 measured reflections 1303 independent reflections 1230 reflections with $I>2 \sigma(I)$ $R_{\text {int }}=0.022$

Table 1
Hydrogen-bond geometry ( $\AA^{\circ},{ }^{\circ}$ ).

| $D-\mathrm{H} \cdots A$ | $D-\mathrm{H}$ | $\mathrm{H} \cdots A$ | $D \cdots A$ | $D-\mathrm{H} \cdots A$ |
| :--- | :--- | :--- | :--- | :--- |
| O2-H2C $\cdots \mathrm{O}^{\mathrm{i}}$ | $0.91(2)$ | $1.74(2)$ | $2.6221(12)$ | $161.0(18)$ |
| O3-H3A $^{\mathrm{ii}}$ | $0.848(18)$ | $1.885(18)$ | $2.7285(12)$ | $173.6(16)$ |
| Symmetry codes: (i) $x,-y+\frac{1}{2}, z+\frac{1}{2} ;$; (ii) $-x+1, y-\frac{1}{2},-z+\frac{3}{2}$ |  |  |  |  |

Data collection: RAPID-AUTO (Rigaku, 2004); cell refinement: RAPID-AUTO; data reduction: RAPID-AUTO; program(s) used to solve structure: SHELXTL (Sheldrick, 2001); program(s) used to refine structure: $\operatorname{SHELXTL}$; molecular graphics: SHELXTL; software used to prepare material for publication: SHELXTL.

Supplementary data and figures for this paper are available from the IUCr electronic archives (Reference: FL2157).

## References

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## supplementary materials

Acta Cryst. (2007). E63, o4213 [ doi:10.1107/S1600536807046351]

## 1-Hydroxycyclohexanecarboxylic acid

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## Comment

Spirodiclofen (Trade name: Envidor) is a selective, non-systemic acaricide from the new chemical class of tetronic acid derivatives and was publicly introduced by Bayer CropScience at the BCPC Conference at Brighton in 2000 (Thomas et al., 2003). It is highly active against spider mites and has been developed for citrus, pome fruits, grapes and nuts. Spirodiclofen is a broad-spectrum acaricide with excellent efficacy against all relevant phytophagous mite species such as Panonychus, Tetranychus, Phyllocoptruta, Brevipalpus and Aculus. With an LC50 value of 0.1 p.p.m. and 0.32 p.p.m. for T. urticae and P. ulmi, respectively, this compound is clearly outperforming the older standard acaricides and can compete with the best commercially available acaricides. The title compound (I) is as an intermediate for the synthesis of spirodiclofen.

In (I) (Fig. 1), all bond lengths and angles are normal and in a good agreement with those reported previously (Abell et al., 1988). The cyclohexane ring ( $\mathrm{C} 1-\mathrm{C} 6$ ) adopts a chair conformation. The molecules are in layers with strong intermolecular $\mathrm{O}-\mathrm{H} \cdot \mathrm{O}$ hydrogen bonds connecting the layers on one side and only van der Waals interactions on the other side. The $\mathrm{O}-\mathrm{H}-\mathrm{O}$ interactions give rise to a hydrogen bonded ten-membered ring.

## Experimental

Sodium cyanide ( 5.5 mmol ), was suspended in a solution of cyclohexanone ( 5.0 mmol ) in 20 ml of ethyl ether in a flask equipped with stirrer and reflux condenser. Concentrated hydrochloric acid $(5.6 \mathrm{mmol})$ was slowly added from a droppingfunnel during 30 minutes while maintaining the temperature at $15-20^{\circ}$. Water was then added to dissolve the precipitated sodium chloride. The ether solution of the nitrile was transferred to a separatory-funnel, washed with water, and dried over sodium sulfate, and the ether was removed on a steam-bath. The oil residue was then heated for 4 h on the steam-bath with concentrated hydrochloric acid $(5.6 \mathrm{mmol})$, with strring. Cold water was added to dissolve the ammonium chloride formed. Upon cooling, the acid was then filtered and crystallized from ethyl ether to afford the title compound( 0.47 g , yield $95 \%$ ). Single crystals suitable for X-ray measurement were obtained by recrystallization from petrol ether at room temperature.

## Refinement

All H atoms were found on difference maps. The carboxylic acid and hydroxyl H atoms were refined freely, giving an $\mathrm{O}-\mathrm{H}$ bond distance of 0.91 or $0.85 \AA$. The remaining H atoms were placed in calculated positions, with $\mathrm{C}-\mathrm{H}=0.99 \AA$, and included in the final cycles of refinement using a riding model, with $U_{\text {iso }}(\mathrm{H})=1.2$ times $U_{\text {eq }}(\mathrm{C})$.

## supplementary materials

Figures


Fig. 1. View of the title compound (I), with displacement ellipsoids drawn at the $35 \%$ probability level.


Fig. 2. A packing diagram of the molecule of the title compound, view down $b$ axis. Hydrogen bonds are shown as dashed lines.

## 1-Hydroxycyclohexanecarboxylic acid

## Crystal data

$\mathrm{C}_{7} \mathrm{H}_{12} \mathrm{O}_{3}$
$M_{r}=144.17$
Monoclinic, $P 2_{1} / c$
Hall symbol: -P 2ybc
$a=11.790$ (2) $\AA$
$b=6.7956$ (14) $\AA$
$c=9.6100(19) \AA$
$\beta=104.97$ (3) ${ }^{\circ}$
$V=743.8(3) \AA^{3}$
$Z=4$
$F_{000}=312$
$D_{\mathrm{x}}=1.287 \mathrm{Mg} \mathrm{m}^{-3}$
Mo K $\alpha$ radiation
$\lambda=0.71073 \AA$
Cell parameters from 6207 reflections
$\theta=6.0-55.0^{\circ}$
$\mu=0.10 \mathrm{~mm}^{-1}$
$T=153$ (2) K
Platelte, colorless
$0.24 \times 0.13 \times 0.09 \mathrm{~mm}$

## Data collection

Rigaku R-AXIS RAPID IP area-detector diffractometer
Radiation source: Rotating Anode
Monochromator: graphite
$T=153(2) \mathrm{K}$
$\omega$ scans
Absorption correction: multi-scan
(ABSCOR; Higashi, 1995)
$T_{\text {min }}=0.917, T_{\text {max }}=0.991$
5504 measured reflections

1303 independent reflections
1230 reflections with $I>2 \sigma(I)$
$R_{\text {int }}=0.022$
$\theta_{\text {max }}=25.0^{\circ}$
$\theta_{\text {min }}=3.5^{\circ}$
$h=-14 \rightarrow 13$
$k=-7 \rightarrow 8$
$l=-11 \rightarrow 11$

## Refinement

Refinement on $F^{2}$
Least-squares matrix: full
$R\left[F^{2}>2 \sigma\left(F^{2}\right)\right]=0.032$
$w R\left(F^{2}\right)=0.082$
$S=1.08$
1303 reflections
100 parameters

Hydrogen site location: inferred from neighbouring sites
H atoms treated by a mixture of independent and constrained refinement

$$
w=1 /\left[\sigma^{2}\left(F_{\mathrm{o}}^{2}\right)+(0.0381 P)^{2}+0.2366 P\right]
$$

where $P=\left(F_{\mathrm{o}}^{2}+2 F_{\mathrm{c}}^{2}\right) / 3$
$(\Delta / \sigma)_{\text {max }}<0.001$
$\Delta \rho_{\max }=0.30 \mathrm{e} \AA^{-3}$
$\Delta \rho_{\text {min }}=-0.17$ e $\AA^{-3}$
Extinction correction: SHELXTL (Sheldrick, 2001), $\mathrm{Fc}^{*}=\mathrm{kFc}\left[1+0.001 \mathrm{xFc}^{2} \lambda^{3} / \sin (2 \theta)\right]^{-1 / 4}$

Extinction coefficient: 0.066 (6)

Primary atom site location: structure-invariant direct methods
Secondary atom site location: difference Fourier map

## Special details

Geometry. All e.s.d.'s (except the e.s.d. in the dihedral angle between two 1.s. planes) are estimated using the full covariance matrix. The cell e.s.d.'s are taken into account individually in the estimation of e.s.d.'s in distances, angles and torsion angles; correlations between e.s.d.'s in cell parameters are only used when they are defined by crystal symmetry. An approximate (isotropic) treatment of cell e.s.d.'s is used for estimating e.s.d.'s involving 1.s. planes.

Refinement. Refinement of $\mathrm{F}^{2}$ against ALL reflections. The weighted $R$-factor $w R$ and goodness of fit S are based on $\mathrm{F}^{2}$, conventional $R$-factors $R$ are based on F , with F set to zero for negative $\mathrm{F}^{2}$. The threshold expression of $\mathrm{F}^{2}>2 \operatorname{sigma}\left(\mathrm{~F}^{2}\right)$ is used only for calculating $R$-factors(gt) etc. and is not relevant to the choice of reflections for refinement. $R$-factors based on $\mathrm{F}^{2}$ are statistically about twice as large as those based on F, and R- factors based on ALL data will be even larger.

Fractional atomic coordinates and isotropic or equivalent isotropic displacement parameters $\left(A^{2}\right)$

|  | $x$ | $y$ | $z$ | $U_{\text {iso }}{ }^{*} / U_{\text {eq }}$ |
| :--- | :--- | :--- | :--- | :--- |
| O1 | $0.55406(8)$ | $0.26866(14)$ | $0.84780(10)$ | $0.0378(3)$ |
| O2 | $0.68200(8)$ | $0.19056(14)$ | $1.05494(9)$ | $0.0345(3)$ |
| O3 | $0.64115(7)$ | $0.00027(11)$ | $0.69790(7)$ | $0.0205(2)$ |
| C1 | $0.69002(9)$ | $-0.18621(16)$ | $0.92350(11)$ | $0.0207(3)$ |
| H1A | 0.7201 | -0.1693 | 1.0289 | $0.025^{*}$ |
| H1B | 0.6071 | -0.2288 | 0.9036 | $0.025^{*}$ |
| C2 | $0.76114(11)$ | $-0.34585(17)$ | $0.87291(12)$ | $0.0275(3)$ |
| H2A | 0.7238 | -0.3777 | 0.7708 | $0.033^{*}$ |
| H2B | 0.7610 | -0.4666 | 0.9305 | $0.033^{*}$ |
| C3 | $0.88760(11)$ | $-0.28039(19)$ | $0.88789(14)$ | $0.0319(3)$ |
| H3B | 0.9280 | -0.2644 | 0.9912 | $0.038^{*}$ |
| H3C | 0.9295 | -0.3832 | 0.8477 | $0.038^{*}$ |
| C4 | $0.89215(10)$ | $-0.08660(19)$ | $0.80944(12)$ | $0.0279(3)$ |
| H4A | 0.8585 | -0.1058 | 0.7048 | $0.033^{*}$ |
| H4B | 0.9749 | -0.0449 | 0.8248 | $0.033^{*}$ |


| C5 | $0.82369(9)$ | $0.07401(17)$ | $0.86368(11)$ | $0.0218(3)$ |
| :--- | :--- | :--- | :--- | :--- |
| H5A | 0.8249 | 0.1961 | 0.8078 | $0.026^{*}$ |
| H5B | 0.8622 | 0.1023 | 0.9661 | $0.026^{*}$ |
| C6 | $0.69590(9)$ | $0.01196(15)$ | $0.84904(11)$ | $0.0179(3)$ |
| C7 | $0.63451(9)$ | $0.17070(16)$ | $0.91563(11)$ | $0.0213(3)$ |
| H2C | $0.6523(17)$ | $0.298(3)$ | $1.090(2)$ | $0.063(5)^{*}$ |
| H3A | $0.5775(15)$ | $-0.064(3)$ | $0.6839(16)$ | $0.041(4)^{*}$ |

Atomic displacement parameters $\left(A^{2}\right)$

|  | $U^{11}$ | $U^{22}$ | $U^{33}$ | $U^{12}$ | $U^{13}$ | $U^{23}$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| O1 | $0.0331(5)$ | $0.0437(6)$ | $0.0301(5)$ | $0.0181(4)$ | $-0.0035(4)$ | $-0.0052(4)$ |
| O2 | $0.0483(6)$ | $0.0328(5)$ | $0.0179(4)$ | $0.0178(4)$ | $0.0004(4)$ | $-0.0057(4)$ |
| O3 | $0.0233(4)$ | $0.0233(4)$ | $0.0126(4)$ | $-0.0060(3)$ | $0.0008(3)$ | $0.0005(3)$ |
| C1 | $0.0258(6)$ | $0.0211(6)$ | $0.0149(5)$ | $-0.0019(4)$ | $0.0048(4)$ | $0.0016(4)$ |
| C2 | $0.0427(7)$ | $0.0193(6)$ | $0.0212(6)$ | $0.0014(5)$ | $0.0096(5)$ | $-0.0001(4)$ |
| C3 | $0.0363(7)$ | $0.0307(7)$ | $0.0317(7)$ | $0.0118(5)$ | $0.0140(5)$ | $0.0018(5)$ |
| C4 | $0.0244(6)$ | $0.0362(7)$ | $0.0244(6)$ | $0.0014(5)$ | $0.0090(5)$ | $0.0008(5)$ |
| C5 | $0.0209(6)$ | $0.0229(6)$ | $0.0195(5)$ | $-0.0038(4)$ | $0.0013(4)$ | $0.0007(4)$ |
| C6 | $0.0204(5)$ | $0.0195(6)$ | $0.0120(5)$ | $-0.0010(4)$ | $0.0010(4)$ | $-0.0005(4)$ |
| C7 | $0.0222(5)$ | $0.0212(6)$ | $0.0188(5)$ | $-0.0008(4)$ | $0.0021(4)$ | $-0.0003(4)$ |

Geometric parameters ( $A,{ }^{\circ}$ )

| $\mathrm{O} 1-\mathrm{C} 7$ | $1.2034(14)$ |
| :--- | :--- |
| $\mathrm{O} 2-\mathrm{C} 7$ | $1.3178(14)$ |
| O2-H2C | $0.91(2)$ |
| O3-C6 | $1.4311(13)$ |
| O3-H3A | $0.848(18)$ |
| C1-C2 | $1.5254(16)$ |
| C1-C6 | $1.5349(14)$ |
| C1-H1A | 0.9900 |
| C1-H1B | 0.9900 |
| C2-C3 | $1.5266(18)$ |
| C2-H2A | 0.9900 |
| C7-O2-H2C | $110.9(12)$ |
| C6-O3-H3A | $109.8(10)$ |
| C2-C1-C6 | $112.38(9)$ |
| C2-C1-H1A | 109.1 |
| C6-C1-H1A | 109.1 |
| C2-C1-H1B | 109.1 |
| C6-C1-H1B | 109.1 |
| H1A-C1-H1B | 107.9 |
| C1-C2-C3 | $111.50(10)$ |
| C1-C2-H2A | 109.3 |
| C3-C2-H2A | 109.3 |
| C1-C2-H2B | 109.3 |
| C3-C2-H2B | 109.3 |


| $\mathrm{C} 2-\mathrm{H} 2 \mathrm{~B}$ | 0.9900 |
| :--- | :--- |
| $\mathrm{C} 3-\mathrm{C} 4$ | $1.5252(17)$ |
| $\mathrm{C} 3-\mathrm{H} 3 \mathrm{~B}$ | 0.9900 |
| $\mathrm{C} 3-\mathrm{H} 3 \mathrm{C}$ | 0.9900 |
| $\mathrm{C} 4-\mathrm{C} 5$ | $1.5270(17)$ |
| C4-H4A | 0.9900 |
| C4-H4B | 0.9900 |
| C5-C6 | $1.5356(15)$ |
| C5-H5A | 0.9900 |
| C5-H5B | 0.9900 |
| C6-C7 | $1.5285(15)$ |
| C3-C4-H4A | 109.4 |
| C5-C4-H4A | 109.4 |
| C3-C4-H4B | 109.4 |
| C5-C4-H4B | 109.4 |
| H4A-C4-H4B | 108.0 |
| C4-C5-C6 | $111.41(9)$ |
| C4-C5-H5A | 109.3 |
| C6-C5-H5A | 109.3 |
| C4-C5-H5B | 109.3 |
| C6-C5-H5B | 109.3 |
| H5A-C5-H5B | 108.0 |
| O3-C6-C7 | $109.02(8)$ |
| O3-C6-C1 | $111.20(8)$ |
|  |  |

## sup-4

supplementary materials

| $\mathrm{H} 2 \mathrm{~A}-\mathrm{C} 2-\mathrm{H} 2 \mathrm{~B}$ | 108.0 | $\mathrm{C} 7-\mathrm{C} 6-\mathrm{C} 1$ | $109.92(9)$ |
| :--- | :--- | :--- | :--- |
| $\mathrm{C} 4-\mathrm{C} 3-\mathrm{C} 2$ | $111.30(10)$ | $\mathrm{O} 3-\mathrm{C} 6-\mathrm{C} 5$ | $106.42(9)$ |
| $\mathrm{C} 4-\mathrm{C} 3-\mathrm{H} 3 \mathrm{~B}$ | 109.4 | $\mathrm{C} 7-\mathrm{C} 6-\mathrm{C} 5$ | $109.11(9)$ |
| $\mathrm{C} 2-\mathrm{C} 3-\mathrm{H} 3 \mathrm{~B}$ | 109.4 | $\mathrm{C} 1-\mathrm{C} 6-\mathrm{C} 5$ | $111.08(9)$ |
| $\mathrm{C} 4-\mathrm{C} 3-\mathrm{H} 3 \mathrm{C}$ | 109.4 | $\mathrm{O} 1-\mathrm{C} 7-\mathrm{O} 2$ | $124.20(11)$ |
| $\mathrm{C} 2-\mathrm{C} 3-\mathrm{H} 3 \mathrm{C}$ | 109.4 | $\mathrm{O} 1-\mathrm{C} 7-\mathrm{C} 6$ | $123.77(10)$ |
| $\mathrm{H} 3 \mathrm{~B}-\mathrm{C} 3-\mathrm{H} 3 \mathrm{C}$ | 108.0 | $\mathrm{O} 2-\mathrm{C} 7-\mathrm{C} 6$ | $112.01(9)$ |
| $\mathrm{C} 3-\mathrm{C} 4-\mathrm{C} 5$ | $111.05(9)$ |  | $175.56(9)$ |
| $\mathrm{C} 6-\mathrm{C} 1-\mathrm{C} 2-\mathrm{C} 3$ | $53.49(12)$ | $\mathrm{C} 4-\mathrm{C} 5-\mathrm{C} 6-\mathrm{C} 7$ | $54.23(11)$ |
| $\mathrm{C} 1-\mathrm{C} 2-\mathrm{C} 3-\mathrm{C} 4$ | $-55.00(13)$ | $\mathrm{C} 4-\mathrm{C} 5-\mathrm{C} 6-\mathrm{C} 1$ | $-0.75(15)$ |
| $\mathrm{C} 2-\mathrm{C} 3-\mathrm{C} 4-\mathrm{C} 5$ | $56.54(13)$ | $\mathrm{O} 3-\mathrm{C} 6-\mathrm{C} 7-\mathrm{O} 1$ | $-122.88(12)$ |
| $\mathrm{C} 3-\mathrm{C} 4-\mathrm{C} 5-\mathrm{C} 6$ | $-56.31(12)$ | $\mathrm{C} 1-\mathrm{C} 6-\mathrm{C} 7-\mathrm{O} 1$ | $115.09(12)$ |
| $\mathrm{C} 2-\mathrm{C} 1-\mathrm{C} 6-\mathrm{O} 3$ | $65.34(11)$ | $\mathrm{C} 5-\mathrm{C} 6-\mathrm{C} 7-\mathrm{O} 1$ | $-179.18(9)$ |
| $\mathrm{C} 2-\mathrm{C} 1-\mathrm{C} 6-\mathrm{C} 7$ | $-173.83(9)$ | $\mathrm{O} 3-\mathrm{C} 6-\mathrm{C} 7-\mathrm{O} 2$ | $58.69(12)$ |
| $\mathrm{C} 2-\mathrm{C} 1-\mathrm{C} 6-\mathrm{C} 5$ | $-52.98(12)$ | $\mathrm{C} 1-\mathrm{C} 6-\mathrm{C} 7-\mathrm{O} 2$ | $-63.34(12)$ |
| $\mathrm{C} 4-\mathrm{C} 5-\mathrm{C} 6-\mathrm{O} 3$ | $-66.94(11)$ |  |  |

Hydrogen-bond geometry ( $\stackrel{A}{ },{ }^{\circ}$ )

| $D — \mathrm{H} \cdots A$ | $D-\mathrm{H}$ | $\mathrm{H} \cdots A$ | $D \cdots A$ | $D-\mathrm{H} \cdots A$ |
| :--- | :--- | :--- | :--- | :--- |
| $\mathrm{O} 2 — \mathrm{H} 2 \mathrm{C} \cdots \mathrm{O}^{\mathrm{i}}$ | $0.91(2)$ | $1.74(2)$ | $2.6221(12)$ | $161.0(18)$ |
| $\mathrm{O} 3-\mathrm{H} 3 \mathrm{~A} \cdots{ }^{\mathrm{ii}}$ | $0.848(18)$ | $1.885(18)$ | $2.7285(12)$ | $173.6(16)$ |

Symmetry codes: (i) $x,-y+1 / 2, z+1 / 2$; (ii) $-x+1, y-1 / 2,-z+3 / 2$.

Fig. 1


Fig. 2


